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	V	V	0.75			
TAG	X LOC	Y LOC	SIZE			
A1	-1.170	.000	-			
A2	827	827	_			
A3	827	.827				
A4	.000	1.170	10-32 UNF - 2B THRU ALL			
A5	.827	827				
A6	.827	.827				
A7	1.170	.000				
A8	.000	-1.170				
B1	-1.125	2.379	Ø .177 THRU ALL			
B2	·		∟ Ø .1875 ^{+.0000} ⊽ .55			
C1	636	5.695	+:005 <u>-</u>			
C2	6.989	5.695	ϕ .500 $^+$.005 thru all			
			Ø 1.0000 ^{+.0005} THRU ALL			
D1	.000	.000				
			∟			
E1	.273	2.087				
E2	3.177	2.087	ϕ .3125 $^{+.0050}_{0000}$ THRU ALL			
E3	3.818	5.913	\$ 1.81280000 HTM8 7/22			
E4	7.142	2.087				
F1	.890	4.487	4-40 UNC - 2B ▼ .712			
F2	1.264	3.613	1 10 0110 25 \$ 11.12			
G1	1.105	3.445	Ø 010 ∓ 275			
G2	1.105	5.945	ϕ .213 $\sqrt{}$.375 1/4-28 UNF - 2B $\sqrt{}$.339 FAR SIDE			
G3	4.855	3.445	,, ,			
H1	1.537	3.333	Ø .250 THRU ALL			
J1	2.194	3.545	Ø .129			
K1	2.194	3.958	Ø .500 THRU ALL ✓ Ø .570 X 82°			
K2	2.194	5.708				
L1	2.194	4.833	Ø .8754 .8751 THRU ALL			
			☐ Ø 1.000 ▼ .470 ^{+,003}			
M1	2.842	4.709	Ø .2522 .2513 ₹ .700			
N1	3.582	4.734	Ø .625 ▼ .760 .9055 ▼ .720+.005 .9050 ▼ .720000			
Ρl	5.550	2.326	Ø .6250 ^{+.0005} THRU ALL ∟ Ø .750 ▼ .470 ^{+.003}			
R1	6.977	213	$∅$.6250 $^{+.0005}_{0000}$ THRU ALL $□$.750 $□$.540 $^{+.003}_{000}$			

REVISIONS								
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED			
8		AS DRAWN BY CANAM.	9/12/2012	JAG				
9		CH'D HOLE TOLERANCES FOR B1 & B2, E1-E4, J1, K1 & K2, L1 AND N1FOR BETTER FITS.	9/19/2012	JAG	SE			
10	14-0126	CH'D TITLE BLOCK WAS RED BARN IS DART, ADDED MACHINE ENGRAVE NOTE, CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/13/2014	DPD	RW			
11	15-0225	UPDATED HOLE TABLE WAS P2 IS R1. CH'D M1 WAS Ø.25052508 \blacktriangledown .300 IS Ø.25132522 \blacktriangledown .700. CH'D HOLE \blacktriangledown TO BE CALLD FROM SAME SURFACE; D1 WAS \blacktriangledown .120 +.003000 IS \blacktriangledown .2521003000. F1 & F2 WAS \blacktriangledown .312 IS \blacktriangledown .712, J1 WAS \blacktriangledown .218 .6, L1 WAS \blacktriangledown .070 +.003000 IS \blacktriangledown .470 +.003000. IN WAS \blacktriangledown .360 IS \blacktriangledown .760, WAS \blacktriangledown .320 +.005000 IS \blacktriangledown .720 +.005000, P1 WAS \blacktriangledown .070 +.003000 IS \blacktriangledown .470 +.003000 P1 WAS \blacktriangledown .070 +.003000 IS \blacktriangledown .740 +.003000 P1 WAS \blacktriangledown .070 +.003000 IS \blacktriangledown .7540 +.003000 P1 WAS \blacktriangledown .071 +.003000 IS \blacktriangledown .7540 +.003000 P1 WAS \blacktriangledown .707 +.003000 IS \blacktriangledown .700 P1 TO TOLERANCE ON NON-CRITICAL DIMENSIONS.	9/10/2015	DPD	JAG			
12	17-0116	UPDATED TO NEW STANDARDS. REMOVED DIM 7.390, 4.430. ADDED DIM 8.5150±.0004, 8.5150±.0004.	5/10/2017	SM	JAG			



